## Effects of Acetic Anhydride on the Activation and Polymerization Rates in Nitroxide-Mediated Polymerization of Styrene

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In order to assess the recent suggestion of Hawker et al.<sup>1</sup> that the C–ON bond of an alkoxyamine is weakened by acetic anhydride (Ac<sub>2</sub>O), the activation (dissociation) rate constant  $k_{act}$  of a polystyrene–nitroxide adduct was directly determined in the presence of Ac<sub>2</sub>O. The result showed that Ac<sub>2</sub>O has no effect on the activation rate, contrary to the suggestion. On the other hand, Ac<sub>2</sub>O was confirmed to accelerate the polymerization rate. The mechanism of acceleration was discussed.

The living radical polymerization (LRP) mediated by nitroxides (X<sup>•</sup>) such as 2,2,6,6-tetramethylpiperidinyl-1-oxy (TEMPO) has attracted much attention as a new and robust route to the preparation of well-defined, low-polydispersity polymers.<sup>2,3</sup> The basic mechanism of this polymerization involves the alternating activation-deactivation process, in which a dormant species P-X is reversibly activated to a polymer radical P<sup>•</sup> by thermal stimulus. In the presence of monomer, P<sup>•</sup> undergoes propagation until it is deactivated back to the dormant species.

P-X 
$$\stackrel{k_{act}}{\underset{k_{deact}}{\longleftarrow}}$$
 P'  $\stackrel{k_p}{\underset{(+ \text{ Monomer})}{\overset{k_p}{\leftarrow}}}$  + X' (1)

If the number of activation–deactivation cycles is large enough, all the chains will grow at an almost equal rate, giving a lowpolydispersity polymer. Hence in a stationary-state polymerization, the activation rate constant  $k_{act}$  is a fundamental parameter to characterize the performance of a given LRP. Recently, Hawker et al.<sup>1</sup> suggested that the C–ON bond of an alkoxyamine (P-X) is weakened by acetic anhydride (Ac<sub>2</sub>O) with the acyl group possibly coordinating to the nitrogen of the alkoxyamine. In order to directly assess the supposed effect of Ac<sub>2</sub>O on the activation process, we determined the  $k_{act}$  of a polystyrene (PS)-TEMPO adduct in the presence of Ac<sub>2</sub>O. We will also discuss the effect of Ac<sub>2</sub>O on the polymerization rate.

The method for determining  $k_{\rm act}$  adopted herein is based on the GPC observation of an early stage of the polymerization containing a probe adduct P<sub>0</sub>-X.<sup>4,5</sup> A PS-TEMPO adduct with number- and weight-average molecular weights  $M_{\rm n}$  and  $M_{\rm w}$  of 1700 and 1890, respectively,  $(M_{\rm w}/M_{\rm n} = 1.11)$  was used as P<sub>0</sub>-X. When P<sub>0</sub>-X is activated, the released polymer radical P<sub>0</sub> • will propagate until it is deactivated to give a new adduct P<sub>1</sub>-X. Since P<sub>0</sub>-X and P<sub>1</sub>-X are generally different in chain length and its distribution, they may be distinguishable by GPC. By following the decay of [P<sub>0</sub>-X],  $k_{\rm act}$  can be determined from the first-order plot

$$\ln(S_0/S) = k_{\rm act}t\tag{2}$$

where  $S_0$  and S are the concentrations (the GPC peak areas) of

 $P_0$ -X at time zero and *t*, respectively. With a proper amount of the conventional radical initiator *t*-butyl hydroperoxide (BHP) added to the system, the GPC curve got separated into two distinct peaks, allowing accurate resolution. The role of BHP has been interpreted elsewhere.<sup>6</sup>

Figure 1 shows the first-order plot of *S* for the styrene polymerization at 110 °C with  $P_0$ -X and BHP, and with or without Ac<sub>2</sub>O. The  $k_{act}$  value (the slope of the straight line) in the presence of Ac<sub>2</sub>O is almost identical to that in its absence. Namely, Ac<sub>2</sub>O has no effect on the activation rate, contrary to the suggestion of Hawker et al. Even if Ac<sub>2</sub>O possibly coordinates to the alkoxyamine, the interaction is not strong enough to detectably weaken the C–ON bond of the alkoxyamine.



**Figure 1.** Plot of  $\ln(S_0/S)$  vs. *t* for the polymerization of styrene at 110 °C with PS-TEMPO (P<sub>0</sub>-X), BHP, and Ac<sub>2</sub>O:  $[P_0-X]_0 = 23 \text{ mM}$ ,  $[BHP]_0 = 20 \text{ mM}$ , and  $[Ac_2O]_0 = 0$  ( $\bigoplus$ ), and 46 ( $\bigcirc$ ) mM.

Hawker et al. initially introduced  $Ac_2O$  as an effective accelerator of the polymerization rate  $R_p$ .<sup>1</sup> Figure 2 shows the first-order plot of the monomer concentration in this experiment. The  $R_p$  indeed becomes larger by the addition of  $Ac_2O$ . Hawker et al. attempted to explain this rate enhancement in terms of an increase in  $k_{act}$ . However, our results showed that  $k_{act}$  remains the same.

It was previously verified<sup>7,8</sup> that if the system includes initiation, propagation, termination, reversible activation, and no other side reactions, the system will sooner or later reach the stationary state, where it holds that

$$[P'] = (R_i/k_i)^{1/2}$$
(3)

where  $R_i$  and  $k_t$  are the initiation rate and the termination rate constant, respectively. According to equation 3,  $R_p$  depends neither on  $k_{act}$  nor on  $k_{deact}$ : hence the observed increase of  $R_p$  was at first supposed to come from the change of  $R_i$ . Since Ac<sub>2</sub>O increases  $R_p$  even in the absence of BHP,<sup>1</sup> Ac<sub>2</sub>O was sup-



Figure 2. Plot of  $\ln([M]_0/[M])$  vs. *t*: for symbols and experimental conditions, see Figure 1.

posed to enhance thermal initiation. However, an independent experiment showed that  $Ac_2O$  (46 mM) has no effect on the rate of the thermal polymerization of styrene. This means that equation 3 is not valid for the present system.

A possible interpretation for the failure of equation 3 would be a decrease of the effective concentration of the stable radical due to the presence of  $Ac_2O$ . If the system is assumed to involve degradation,<sup>9</sup> for example, [P<sup>•</sup>] and [X<sup>•</sup>] should follow the differential equations

$$d[P']/dt = k_{act}[P-X] - k_{deact}[P'][X'] + R_i - k_i[P']^2$$
(4)  
 
$$d[X']/dt = k_{act}[P-X] - k_{deact}[P'][X'] - k_{deg}[Ac_2O][X']$$
(5)

where  $k_{deg}$  is the rate constant of degradation. Assuming the stationary state in which d[P<sup>•</sup>]/dt = d[X<sup>•</sup>]/dt = 0, we have

$$k_{deg}[Ac_{2}O] = k_{deact}[P^{*}] \left( \frac{k_{t}[P^{*}]^{2} - R_{i}}{k_{act}[P - X] + R_{i} - k_{t}[P^{*}]^{2}} \right)$$
(6)

where both  $R_i$  and  $k_t [P^*]^2 (\approx 10^{-7} \text{ M s}^{-1})$  in the denominator are negligibly small compared with  $k_{act}[P-X] (\approx 10^{-4} \text{ M s}^{-1})$  in this system. When  $k_{deg}[Ac_2O] = 0$ , equation 6 reduces to equation 3. According to this equation, a higher  $[Ac_2O]$  results in a higher [P<sup>•</sup>], while [P<sup>•</sup>] becomes less sensitive to [Ac<sub>2</sub>O] as [Ac<sub>2</sub>O] increases. This seems approximately consistent with the reported observation.<sup>1</sup> To assess the supposed degradation, a toluene solution of TEMPO (1 mM) and Ac<sub>2</sub>O (46 mM) was heated at 110 °C, and monitored by ESR. However, TEMPO showed no decay in concentration over a period of 15 h. This means that Ac<sub>2</sub>O does not directly decrease the TEMPO concentration. However, it should not be ruled out that Ac<sub>2</sub>O possibly coordinates to TEMPO, thereby decreasing its activity as a capping agent. This would bring about the same effect as degradation. Experimental verification of the assumed coordination would be difficult, however, due to the unavailability of NMR spectroscopy for TEMPO systems.

In conclusion, it was demonstrated that  $Ac_2O$  enhances the polymerization rate but not the activation rate. The mechanism of the rate enhancement is still to be established, but neither the change of thermal initiation rate nor the degradation of TEMPO is involved in the mechanism.

## **References and Notes**

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